

398SA

Low VOC Multi-Purpose Spray Adhesive



Product Size: 12 oz Net Wt; 17 FL OZ

Spray Pattern: Lace/Web
Color: Light Amber

% Solids: 22%

Application Temp: 40 to 110 °F (4 to 43 °C) **Bonding Time:** 1 minute to one hour

Evaporation Rate: 30-45 seconds **Coverage Area:** Varies

VOC Content: <40% by weight

Applications

- Bonding carpets
- Securing insulation/liner materials to duct work
- Securing labels
- Suitable for permanent or temporary bonds
- Bonding fabric, insulation, plastic films, felt, rubber leather, cork, paper, cardboard, metal, wood
- Excellent for laminating urethane foam to a variety of substrates

Features Benefits

Rubber Based	 Fast skin, fast grab, low soak-in
	 Good UV, moisture, and oxidation resistance
Low VOC Content	 Can contribute toward satisfying EQ Credit 4.1
	(Low Emitting Materials) under LEED®
 Wide Finger Pad Nozzle 	 Provides increased comfort over extended use

Application Instructions

- Shake well before applying. Spray an even coat from a distance of 6-8 inches.
- For permanent bonds, spray both surfaces. Allow 1-2 minutes for tack to develop. Apply firm pressure.
- For temporary bonds, apply a light, even coat to one surface; allow tack to develop. Apply firm pressure.
- When finished spraying, turn can upside down and spray for 2 seconds to prevent nozzle from clogging.

Caution: Extremely Flammable. Please review all safety instructions on the product package prior to use.

Recommended Storage Conditions: 60-80 °F at 40-60% RH Standard Shelf Life (at 25 °C): 24 months from date of manufacture.

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