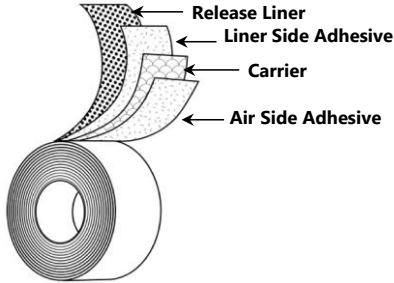


Double-Sided Low Surface Energy & Low VOC Tape



Liner: 74# Polycoated Kraft
 Adhesive 1: Acrylic (I626)
 Carrier: 0.5 mil PET Film
 Adhesive 2: Acrylic (I626)

Specifications: Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested
 Passes Odor Test SAE J1351
 Meets numerous other Auto Specs

Applications

- Automotive interior applications
- Insulation
- Foam-to-foam or foam-to-plastic bonding
- LSE and Low VOC
- Headliners
- Panel electronics
- Substrates including ABS, TPO, powder coated paints, PE, PP, and foams

Features

- Acrylic Adhesive
- PET Film Carrier
- 74# Kraft Liner

Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Provides dimensional stability and facilitates precise die cutting
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	10.0 mils	0.254 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	50 oz/in	5.47 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	65 oz/in	7.11 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	165 oz/in	18.05 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	180 oz/in	19.69 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack (Air Side)	120 oz/in	13.13 N/cm	PSTC 16
Loop Tack (Liner Side)	115 oz/in	12.58 N/cm	PSTC 16
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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