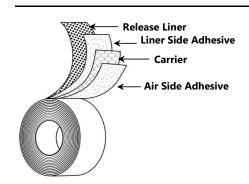


2019-PET

Double-Coated PET Film Tape



Liner: 2 mil Clear PET

Liner Side Adhesive: Acrylic (1640)

Backing/Carrier: 1.5 mil PET Film

Air Side Adhesive: Acrylic (1640)

Applications

- Bonding and laminating to vinyl, painted metal, and sponge rubbers
- · CMP polishing pads for semiconductor industry

 Applications where heavy adhesive mass and high total thickness are required

Features Benefits

 Acrylic Adhesive 	 High tack adhesive with moderate shear strength 		
	 Excellent all temperature performance 		
 Polyester Film Carrier 	 Support for aid in processing and application 		
	 Provides added thickness 		
PET Film Liner	 Smooth, clean removal 		
	 Improved die-cutting and kiss cutting 		

Typical Test Values

	Standard UOM	Metric U	OM	Test Method
Overall Thickness (w/liner)	10.5 mils	0.267	mm	PSTC 133
Air-Side Adhesive Thickness	3.5 mils	0.089	mm	PSTC 133
Carrier Thickness	1.5 mils	0.038	mm	PSTC 133
Liner Side Adhesive Thickness	3.5 mils	0.089	mm	PSTC 133
Liner Thickness	2.0 mils	0.051	mm	PSTC 133
Adhesion to Steel (Air Side)	110 oz/in	12.03	N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	100 oz/in	10.94	N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	245 oz/in	26.80	N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (Liner Side)	270 oz/in	29.54	N/cm	PSTC 101 Mod - 4 mil Alu Foil
Laminating Temperature	68 to 100 °F	20 to 38 °C		
Service Temperature	-30 to 220 °F	-34 to 104 °C		

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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