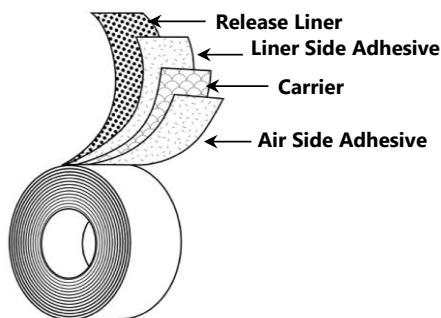


## Double-Coated PET Film Tape



Liner:	74# Polycoated Kraft
Liner Side Adhesive:	Acrylic (I640)
Backing/Carrier:	1.5 mil PET Film
Air Side Adhesive:	Acrylic (I640)

### Applications

- Bonding and laminating to vinyl, painted metal, and sponge rubbers
- Applications where heavy adhesive mass and high total thickness are required
- CMP polishing pads for semiconductor industry

### Features

- Acrylic Adhesive
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

### Benefits

- High tack adhesive with moderate shear strength
- Excellent all temperature performance
- Support for aid in processing and application
- Provides added thickness
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM		Metric UOM		Test Method
Overall Thickness (w/liner)	14.0	mils	0.356	mm	PSTC 133
Air-Side Adhesive Thickness	3.5	mils	0.089	mm	PSTC 133
Carrier Thickness	1.5	mils	0.038	mm	PSTC 133
Liner Side Adhesive Thickness	3.5	mils	0.089	mm	PSTC 133
Liner Thickness	5.5	mils	0.140	mm	PSTC 133
Adhesion to Steel (Air Side)	110	oz/in	12.03	N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	100	oz/in	10.94	N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	245	oz/in	26.80	N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (Liner Side)	270	oz/in	29.54	N/cm	PSTC 101 Mod - 4 mil Alu Foil
Laminating Temperature	68 to 100	°F	20 to 38	°C	
Service Temperature	-30 to 220	°F	-34 to 104	°C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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