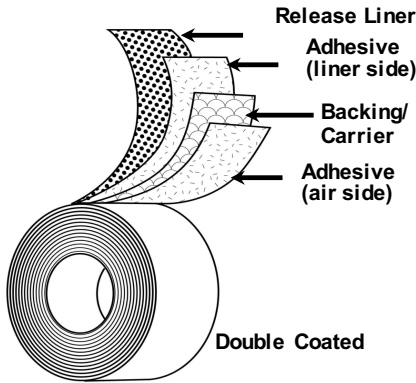


## M-Tak® Differential Double-Coated Tape



**Carrier:** Polyester Film  
**Adhesive:** Differential Synthetic Rubber (HM809)  
**Liner:** 54# SC Kraft with Finger-Lift Edge™

### Product Constructions Available

Number	TW	TL	AW
4747	1.75"	1800ft	1.5"

### Applications

- Labels and business forms
- Signs, posters, and advertisements
- Aggressive bond to low surface energy substrates
- Mailer and envelope sealing
- POP Tags

### Features

- Synthetic Rubber Adhesive
- PET Film Carrier
- Finger-lift Edge Liner

### Benefits

- High adhesion for secure, permanent bond
- Good cold-temperature performance
- Excellent bond to LSE substrates
- Provides support and structure for added stability
- Conformable
- Easy to start, easy to use
- Liner removes clean and smooth

### Typical Test Values

	Standard UOM		Metric UOM		Test Method
<b>Tape Thickness (w/o liner)</b>	7.7	mils	0.196	mm	ASTM D-1000
<b>Liner Thickness</b>	3.2	mils	0.081	mm	ASTM D-1000
<b>Air-Side Adhesive Thickness</b>	2.7	mils	0.069	mm	ASTM D-1000
<b>Liner Side Adhesive Thickness</b>	4.5	mils	0.114	mm	ASTM D-1000
<b>Overall Thickness</b>	10.9	mils	0.277	mm	ASTM D-1000
<b>Adhesion to Steel (Air Side)</b>	50	oz/in	5.47	N/cm	ASTM D-3330
<b>Adhesion to Steel (Liner Side)</b>	105	oz/in	11.49	N/cm	ASTM D-3330
<b>Application Temperature Range</b>	30 to 140 °F		4 to 40 °C		
<b>Operating Temperature Range</b>	-30 to 165 °F		-29 to 71 °C		

Recommended Storage Conditions: 60-80 °F at 40-60% RH  
 Standard Shelf Life (at 25 °C): 36 months from date of manufacture.

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