## Ludlow Tape® M-Tak® 7420L

## Polyester Supported Double-Coated Tape

Release Liner Adhesive (liner side)	Carrier:	Poly	Polyester Film			
	Adhesive:	Syn	Synthetic Rubber (HM803)			
Backing/ Carrier	Liner:	54#	54# SC Kraft with Finger-Lift Edge™			
Adhesive (air side)						
(un orad)	Number	ΤW	TL	AW		
Double Coated	7420L	0.75"	1500'	0.5"		
Applications						
• Lightweight corrugated mailer sealing		<ul> <li>SBS chipboard packaging seals</li> </ul>				

Point-of-sale displays

Features	Benefits
Synthetic Rubber Adhesive	High adhesion for a secure permanent     hand to plactice, person and mailers
	<ul><li>bond to plastics, papers and mailers</li><li>Strong initial tack</li></ul>
PET Film Carrier	Provides support and structure for added stability
	Conformable
Finger-lift Edge Liner	Easy to start, easy to use
	<ul> <li>Liner removes clean and smooth</li> </ul>

Typical Test Values						
	Standard UOM	Metric UOM	Test Method			
Tape Thickness (w/o liner)	6.4 mils	0.163 mm	PSTC 133			
Liner Thickness	3.2 mils	0.081 mm	PSTC 133			
Carrier Thickness	1.0 mils	0.025 mm	PSTC 133			
Overall Thickness	9.6 mils	0.244 mm	PSTC 133			
Adhesion to Steel	130 oz/in	14.22 N/cm	PSTC 101 Mod			
Application Temperature Range	55 to 105 °F	13 to 40 °C				
Operating Temperature Range	-20 to 180 °F	-29 to 82 °C				

Recommended Storage Conditions: 60-80 °F at 40-60% RH Standard Shelf Life (at 25 °C): 36 months from date of manufacture.

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