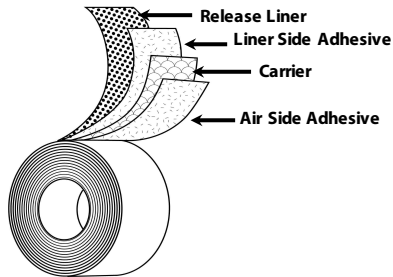


Medical Double-Coated Tape



- Liner:** 74# Polycoated Kraft
also available with 55# PC KFT Liner
- Liner Side Adhesive:** Medical-Grade Acrylic (M129)
- Backing/Carrier:** 0.5 mil PET Film
- Air Side Adhesive:** Medical-Grade Acrylic (M129)

Applications

- Lamination and bonding to papers, rigid and flexible plastics, non-wovens, and foams
- Medical device attachment and assembly

Features

- Acrylic Adhesive
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

Benefits

- High peel and moderate shear
- Bonds to a variety of substrates
- Die-cuts cleanly
- Support for aid in processing and application
- Conformable
- Good lay-flat; moisture resistant

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	10.0 mils	0.254 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness (74# PC)	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	56 oz/in	6.13 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	56 oz/in	6.13 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (Liner Side)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Shear Strength	7+ Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Product Safety

The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be non-cytotoxic.

In accordance with FDA cGMP requirements, Berry Global reminds the customer that ultimate fitness for use must be determined by the manufacturer of the finished device.

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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