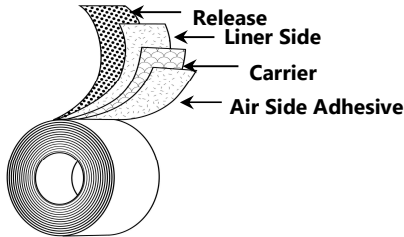


Double-Coated Tape



Liner: 60lb semi-bleached kraft, silicone release coated on both sides

Liner Side Adhesive: Acrylic (M123)

Backing/Carrier: 0.5 mil polyester film

Air Side Adhesive: Acrylic (M123)

Applications

- Polybag sealing
- Laminating paper, felt, sponge, rubber, foam, and plastic
- Gasket Assembly
- Mounting nameplates, decals, and plastic trim

Features

- Polyester Film Carrier
- Acrylic Adhesive
- 60lb Semi-bleached Kraft Liner

Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to foams and plastics
- Excellent performance over a wide temperature range
- Humidity and plasticizer migration resistant
- Easy to die-cut and process

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.8 mils	0.198 mm	PSTC 133
Adhesive Thickness (Air Side)	1.9 mils	0.048 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.9 mils	0.048 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Thickness	3.5 mils	0.089 mm	PSTC 133
Adhesion to Steel (Air Side)	90 oz/in	9.85 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	100 oz/in	10.94 N/cm	PSTC 101 Mod
Shear Strength	>24 hours		PSTC 107
Application Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Product Safety

The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be non-cytotoxic, non-sensitizing, and non-irritating.

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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