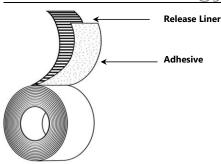
Low-Surface Energy (LSE) & Low VOC Transfer Tape



Liner: 74# Polycoated Kraft

Adhesive: Acrylic (1626)

Specifications: Passes Automotive Fogging Test: SAE

J1756 @ 100 °C as tested

Passes Odor Test SAE J1351 Meets numerous other Auto Specs

Applications

- Automotive interior attachments
- Nameplates
- Wire and cable mounting
- LSE and Low VOC bonding

- Vibration and sound damping with fabrics and foams
- Mounting and bonding rigid and flexible plastics as well as foams

Features Benefits

Acrylic Adhesive	Quick initial tack	
	 Low fogging, low flammability 	
	 High peel and shear properties 	
	 Excellent high and low temperature performance 	
74# Kraft Liner	 Conformable and good dimensional stability 	

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (24 hr dwell)	50 oz/in	5.47 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (24 hr dwell)	140 oz/in	15.32 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack	110 oz/in	12.03 N/cm	PSTC 16
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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