

655

Low-Surface Energy (LSE) Transfer Tape

Wire and cable mounting

Bonding to ABS, foil, film, TPO, TFPP, nylon, and

	Release Liner	Liner:	74# Polycoated Kraft			
	_ Adhesive	Adhesive:	Acrylic (1626)			
		Specifications:	Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested			
			Passes Odor Test SAE J1351 Meets numerous other Auto Specs			
Applications						

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glass

- Automotive interior attachments
- Glass to rear-view mirror
- Vibration and sound damping with fabrics and
- Vibration and sound damping foams

Features	Benefits		
Acrylic Adhesive	 Quick initial tack Low fogging, low flammability High peel and shear properties Excellent high and low temperature performance 		
• 74# Kraft Liner	Conformable and good dimensional stability		

Typical Test Values						
	Standard UOM	Metric UOM	Test Method			
Adhesive Thickness	4.5 mils	0.114 mm	PSTC 133			
Liner Thickness	5.5 mils	0.140 mm	PSTC 133			
Adhesion to Steel (24 hr dwell)	58 oz/in	6.35 N/cm	PSTC 101 Mod - 1 mil PET			
Adhesion to Steel (24 hr dwell)	180 oz/in	19.69 N/cm	PSTC 101 Mod - 2 mil Alu Foil			
Loop Tack	140 oz/in	15.32 N/cm	PSTC 16			
Shear Strength	>7 Days		PSTC 107 Mod			
Laminating Temperature	Temperature 68 to 100 °F					
Service Temperature	-30 to 375 °F	-34 to 191 °C				

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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