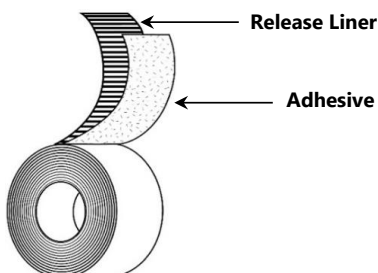


Low VOC Acrylic Transfer Tape



Liner: 55# Gold Glassine

Adhesive: Acrylic (I645)

Applications

- Laminating and bonding applications on high and low surface energy materials, rough or porous materials such as non-wovens, felts, foams, etc
- Ideal for low volatile compound (VOC) uses
- Excellent for applications requiring quick stick
- Ideal for low stress applications

Features

- Acrylic Adhesive
- 55# Glassine Liner

Benefits

- High peel strength
- Excellent high or low temperature performance
- Excellent room temperature shear
- Bonds to a wide range of substrates
- Good wet out on rough and porous surfaces
- Conformable and good dimensional stability
- Smooth, easy release

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2.5 mils	0.064 mm	PSTC 133
Liner Thickness	3.0 mils	0.076 mm	PSTC 133
Adhesion to Steel (15 min dwell, RT)	106 oz/in	11.60 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (72 hr dwell, RT)	127 oz/in	13.89 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (72 hr dwell, 158)	129 oz/in	14.11 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack	213 oz/in	23.30 N/cm	PSTC 16
Shear Strength	>7 Days		PSTC 107 Mod - 1"x 1" x 500g
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-4 to 300 °F	-20 to 149 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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