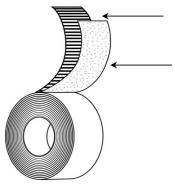


7744-74

ow-Surface Energy (LSE) Acrylic Transfer Tape



Liner: **Release Liner**

Adhesive

74# Polycoated Kraft

Adhesive:

Acrylic (1627)

Applications Excellent edge wrap resistance for foam bonding • Bonds to foams and other LSE surfaces ٠

Features	Benefits	
Acrylic Adhesive	 Excellent initial tack and high peel strength 	
	Medium shear and temperature resistance	
	Chemical and plasticizer resistance	
	 Excellent long-term aging characteristics 	
	 Excellent adhesion to LSE surfaces 	
74# Polycoated Kraft Liner	Conformable and good dimensional stability	

Typical Test Values			
	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	3.8 mils	0.097 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel	106 oz/in	11.60 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	118 oz/in	12.91 N/cm	PSTC 16
Shear Strength (at 72 °F)	>40 Hours		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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