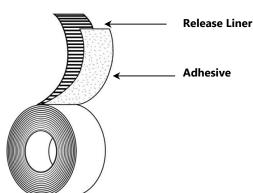


# Transfer Adhesive



Adhesive: Acrylic (1607)

80lb super-calendered, silicone release Liner:

treated on both sides

## **Applications**

- Laminating paper, felt, sponge rubber, foam, and plastic
- Mounting nameplates, plastic trim, decals
- Gasket assembly
- Weather stripping

### **Features** Benefits

<ul> <li>Acrylic Adhesive</li> </ul>	<ul> <li>Good humidity and stress resistance</li> </ul>
	<ul> <li>Aggressive bond</li> </ul>
	<ul> <li>Adheres well to foams and plastics including</li> </ul>
	PE, TPO, ABS, and PP
	<ul> <li>Excellent plasticizer migration resistance</li> </ul>
<ul> <li>80lb Release Liner</li> </ul>	<ul> <li>Easy to die-cut and convert</li> </ul>

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.5 mils	0.191 mm	PSTC 133
Adhesive Thickness	3.0 mils	0.076 mm	PSTC 133
Liner Thickness	4.5 mils	0.114 mm	PSTC 133
Adhesion to Steel	120 oz/in	13.13 N/cm	PSTC 101 Mod
Shear Strength	>24 hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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