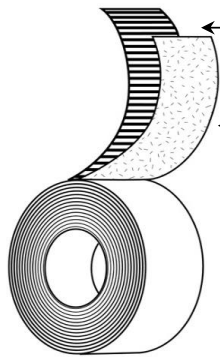


Acrylic Transfer Tape



Release Liner

Liner:

12pt Polycoated Kraft

Adhesive

Adhesive:

Acrylic (I638)

Applications

- Laminating and bonding to TPO and PVC foam
- Bonding to low surface energy substrates
- Excellent bond to a variety materials including solid and foamed synthetic rubber

Features

- Acrylic Adhesive
- 12pt Polycoated Board Liner

Benefits

- Excellent adhesion to a wide variety of substrates
- High bond to TPO, PVC, and powder-coated surfaces
- Aggressive high tack
- Moderate shear strength
- Rigid liner facilitates processing and application

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	4.0 mils	0.102 mm	PSTC 133
Liner Thickness	11.0 mils	0.279 mm	PSTC 133
Adhesion to Steel (24hr Dwell)	110 oz/in	12.03 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (24hr Dwell)	215 oz/in	23.52 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength (at 72 °F)	24 Hours		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	0 to 180 °F	-18 to 82 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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