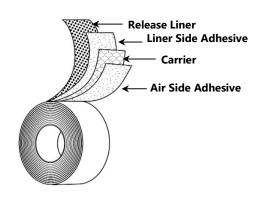


Tissue-Supported LSE & Low VOC Double-Coated Tape



Liner: 74# Polycoated Kraft

Adhesive: Acrylic (1665)

Carrier: Tissue

Specifications: Passes Automotive Fogging Test: SAE

J1756 @ 100 °C as tested

Passes Odor Test SAE J1351 Meets numerous other Auto Specs

Applications

- Automotive interior applications
- Insulation
- Foam-to-foam or foam-to-plastic bonding
- LSE and Low VOC

- Headliners
- Panel electronics
- Substrates including ABS, TPO, powder coated paints, PE, PP, and foams

Features Benefits

Acrylic Adhesive	Quick initial tack		
	 Low fogging, low flammability 		
	High peel and shear properties		
	 Excellent high and low temperature performance 		
Tissue Supported	Facilitates clean die-cuts		
74# Kraft Liner	Conformable and good dimensional stability		

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Thickness (Carrier & Adhesive)	4.7 mils	0.119 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	75 oz/in	8.21 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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