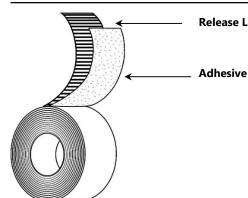


855

Low-Surface Energy (LSE) Transfer Tape



Release Liner Liner: 74# Polycoated Kraft

Adhesive: Acrylic (1665)

Specifications: Passes Automotive Fogging Test: SAE

J1756 @ 100 °C as tested

Passes Odor Test SAE J1351 Meets numerous other Auto Specs

Applications

- Automotive interior attachments
- Glass to rear-view mirror
- Vibration and sound damping with fabrics and foams
- Wire and cable mounting
- Bonding to ABS, foil, film, TPO, TFPP, nylon, and glass

Features Benefits

Acrylic Adhesive	Quick initial tack		
	 Low fogging, low flammability 		
	 High peel and shear properties 		
	 Excellent high and low temperature performance 		
74# Kraft Liner	 Conformable and good dimensional stability 		

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	4.5 mils	0.114 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel	69 oz/in	7.55 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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