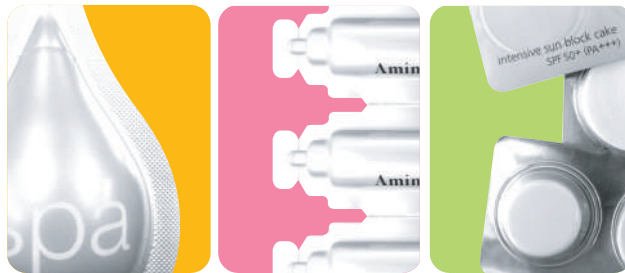


Our innovative packages serve your great success

# BLISSPACK

TECHNOLOGY BASED PACKAGING



PRODUCT GUIDE

# BLISSPACK

## Company Philosophy

- **2002** Innovative Package & Packaging System
- **2020** Eco-Humanism in Package and Deed

Blisspack specializes in the packaging of cosmetics and household goods and OEM business and developing machinery and related technology to support these activities. Blisspack has a high level of business with major Korean companies such as Amore Pacific, LG and Unilever Korea as well as major overseas companies like KOSE, Revlon, etc.

Blisspack has been launching new and innovative packaging for cosmetics and household goods since August 2003.

We have been transferring our technologies under the strategic partnership since we delivered our fully-automatic blister machinery to Shanghai Beukai in December 2012. You can receive the blister package with high quality not only in Korea but also in China NOW.

블리스팩은 화장품 및 생활용품 패키지 제조와 OEM 생산 그리고 관련 기계 및 기술을 개발하는 전문회사로 2003년 8월 화장품과 생활용품용의 새롭고 혁신적인 블리스터 패키지를 출시한 이래, 아모레퍼시픽, 엘지생활건강, 유니레버 코리아 등의 국내 메이저 회사들과 코세, 레브론 등 해외 메이저 회사에 공급을 하고 있습니다. 2012년 12월 상해 뷰케이사에 본사의 전자동 블리스터 생산 설비를 납품 후 전략적인 파트너십 제휴 하에 기술을 이전 하여 한국 뿐 아니라 중국에서도 고품질의 블리스터 제품을 만날 수 있게 되었습니다.

Blisspack has developed a fully-automated blister packaging system suitable for not only mass production requirements but also small quantity runs. We have strengthened the blister package as well as beautifying the appearance with creative and innovative technologies. We have developed the blister packages for samples of make-up cosmetics, a pre-filled syringe for skin care cosmetics and an air-freshener which has an aroma permeable membrane. We invest more than 15% of revenue in R&D annually.

블리스팩은 독창적이고 혁신적인 기술로 미려한 외관의 블리스터 패키지의 장점을 살리면서, 대량 생산 뿐만 아니라 소모트 생산에도 적합한 완전 자동 블리스터 포장 시스템을 개발하였으며, 매년 매출의 15% 이상을 R&D에 투자하여 색조 화장품 판촉용 샘플, 스킨 케어용 pre-filled syringe와 향 투과성 막을 갖는 방향제용 블리스터를 개발하였습니다.



## Technologies Of BLISSPACK

### Filling Technology

Blisspack packaging can be filled with six different liquid types at the same time with contents ranging from 0.2~25cc and a wide range of viscosity of 1~100,000 cps.

0.2~25cc의 액상 내용물의 정밀 충전이 가능할 뿐 만 아니라, 6가지 서로 다른 내용물을 동시에 충전할 수 있으며, 1~100,000cps의 넓은 점도 영역의 내용물도 충전 가능합니다.

### Fabrication Technology

The specially designed half cut line which enables easy opening of the break-off blister package is suitable for packaging of low viscosity content. The perforated line which has a beautiful appearance enables the separation of containers by tearing easily.

특수하게 디자인된 half-cut line은 블리스터의 break-off 개봉을 가능하게 하며, 특히 저점도의 내용물의 블리스터에 적합합니다. 미려한 외관의 perforated line은 각각의 용기를 쉽게 찢어서 분리할 수 있도록 합니다.

### Easy-peel Film Technology

The lid film on containers can be easily peeled off with less power but at the same time has excellent sealing properties.

적은 힘으로도 리드를 벗겨낼 수 있으면서 우수한 밀폐성을 갖는 peel off 개봉에 매우 유용합니다.

Filling Technology

Fabrication Technology

Easy-peel Film Technology

Web Converting Technology

Mold Technology

### Web Converting Technology

The blister sheet can be printed on in 8 colors with distortion printing method and can be supplied in sheet and film form with a suitable barrier structure to meet the customer's requirements for both bulk and small runs. The blister sheet can be manufactured in a form which is almost the same shape and design as the product.

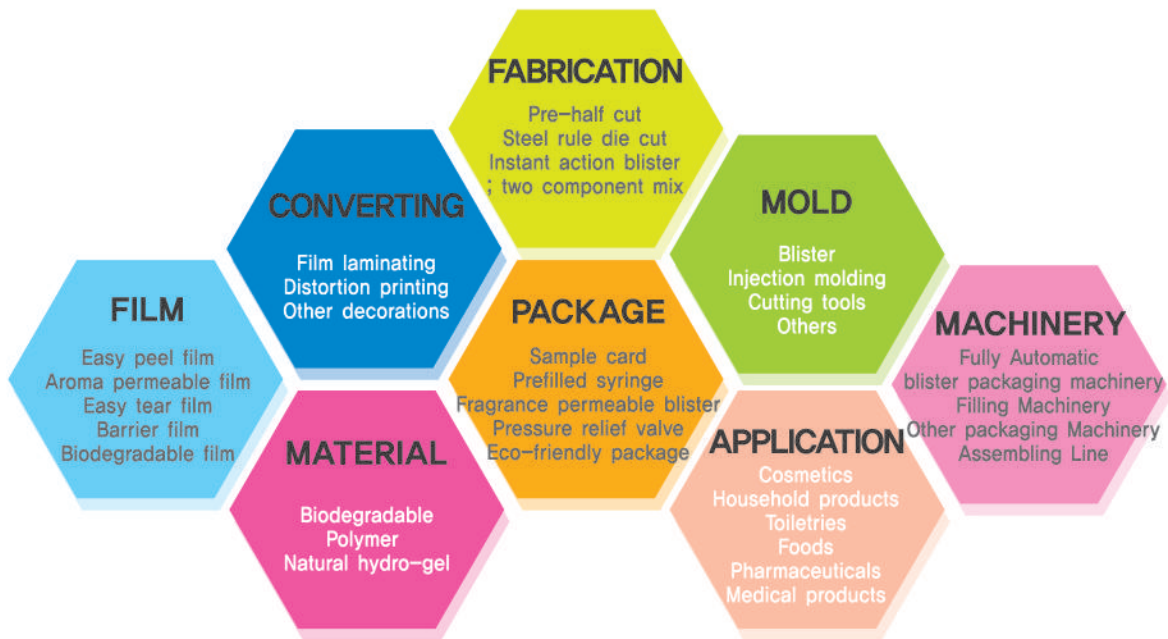
Distortion 인쇄 기술로 8색까지 원단에 인쇄가 가능하며, 내용물 특성과 고객의 요구에 따라 패키지에 요구되는 차단성을 고려한 다양한 조항의 원단을 공급할 수 있으며, 본 제품의 형상과 디자인에 거의 일치하는 블리스터를 얻을 수 있습니다.

### Mold Technology

The functional design of packaging can be obtained from relatively low mold costs and can be very effective in marketing.

미려한 외관의 패키지를 얻을 수 있다. 상대적으로 낮은 금형비용은 마케팅에 매우 효과적입니다.

## R&D OF BLISSPACK



## QUALITY OF BLISSPACK



## PRODUCTS OF BLISSPACK

- BLISTER** **Blister packages**  
OEM production on consignment of blister packages for cosmetics and toiletries
- SAMPLE** **Cosmetic samples of Paper card type**  
OEM production on consignment of blister packages for cosmetics, toiletries, households and etc.
- PACKAGE** **New packages**  
Production of new packages for cosmetics, foods and pharmaceuticals
- MACHINERY** **New fully automatic blister packaging and filling machinery**  
Manufacture of fully automatic blister packaging and filling machinery.

# Promotional Samples for Skin Care

# Customized Blisters

www.blisspack.com



Disposable Blister products for Skin Care Series





Promotional Samples for Personal Care daily supplies



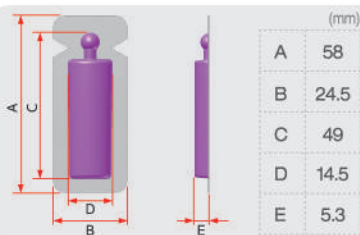
# Blisters for Cosmetics and Toiletries

Scale 70%

## \* S001-12



(3X1)



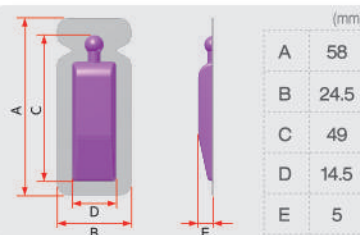
(mm)	
A	58
B	24.5
C	49
D	14.5
E	5.3

- \* Filling capacity : 1.0 ml
- \* Break off opening
- \* Arrangement  
1x1 2x1 3x1 4x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* S001A-12



(1X1)



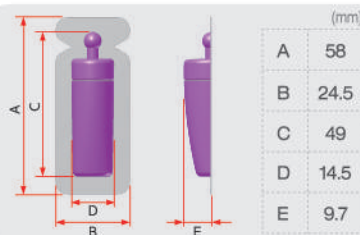
(mm)	
A	58
B	24.5
C	49
D	14.5
E	5

- \* Filling capacity : 1.0 ml
- \* Break off opening
- \* Arrangement  
1x1 2x1 3x1 4x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* S001B-12



(1X1)



(mm)	
A	58
B	24.5
C	49
D	14.5
E	9.7

- \* Filling capacity : 2.5 ml
- \* Break off opening
- \* Arrangement  
1x1 2x1 3x1 4x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

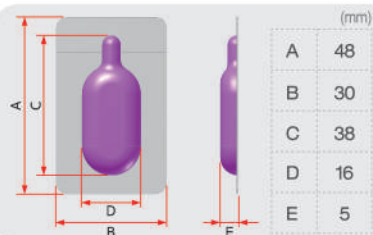
## \* S005-16



(1X1)



(3X1)



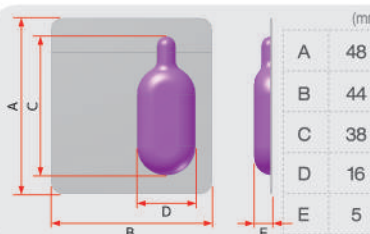
(mm)	
A	48
B	30
C	38
D	16
E	5

- \* Filling capacity : 1.0 ml
- \* Break off opening
- \* Arrangement  
1x1 2x1 3x1 4x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* S021-12



(1X1)



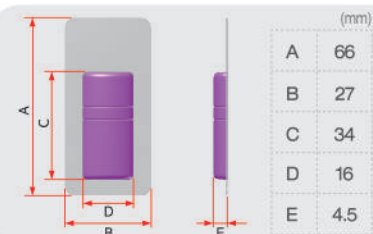
(mm)	
A	48
B	44
C	38
D	16
E	5

- \* Filling capacity : 1.0 ml
- \* Break off opening
- \* Arrangement  
1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* P020-12



(1X1)



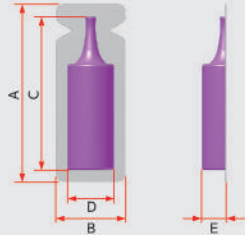
(mm)	
A	66
B	27
C	34
D	16
E	4.5

- \* Filling capacity : 1.0 ml
- \* Break off opening
- \* Arrangement  
1x1 2x1 3x1 4x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

\* S001(S)-09



(1X1)

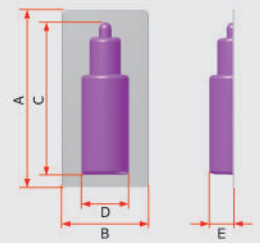


	(mm)	
A	72.5	* Filling capacity : 5.0 ml
B	30	* Break off opening
C	60.5	* Arrangement 1x1
D	20	* Decoration Lid - 7 Color printing
E	10.5	Cavity - Label

\* S003-12



(1X1)

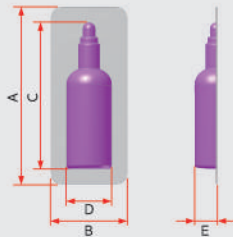


	(mm)	
A	71.3	* Filling capacity : 5.0 ml
B	35	* Break off opening
C	61.3	* Arrangement 1x1 2x1 3x1 4x1
D	19	* Decoration Lid - 7 Color printing
E	10	Cavity - Label

\* S004-08



(2X1)

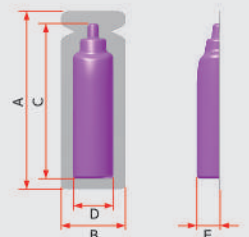


	(mm)	
A	70	* Filling capacity : 5.0 ml
B	33	* Break off opening
C	58.8	* Arrangement 1x1 2x1 4x1
D	19.6	* Decoration Lid - 7 Color printing
E	10	Cavity - 7 Color printing

\* S007-08



(1X1)

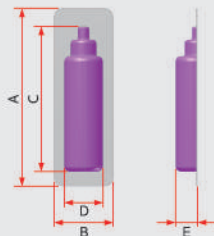


	(mm)	
A	79.5	* Filling capacity : 5.0 ml
B	29	* Break off opening
C	37.9	* Arrangement 1x1 2x1 3x1 4x1
D	18	* Decoration Lid - 7 Color printing
E	10.5	Cavity - 7 Color printing

\* S010-08



(1X1)

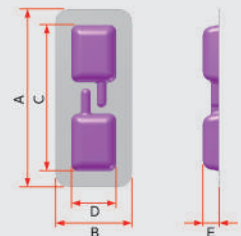


	(mm)	
A	91	* Filling capacity : 10 ml
B	32.5	* Break off opening
C	79	* Arrangement 1x1 2x1 3x1 4x1
D	21	* Decoration Lid - 7 Color printing
E	12.5	Cavity - 7 Color printing

\* S013-06



(1X1)



	(mm)	
A	58	* Filling capacity : Each 0.35 ml
B	26	* Break off opening
C	49	* Arrangement 1x1
D	14.5	* Decoration Lid - 7 Color printing
E	5.4	Cavity - 7 Color printing

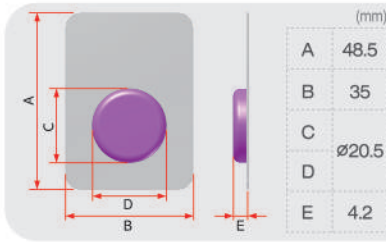
# Blisters for Cosmetics and Toiletries

Scale 70%

## \* P001-12



(1X1)

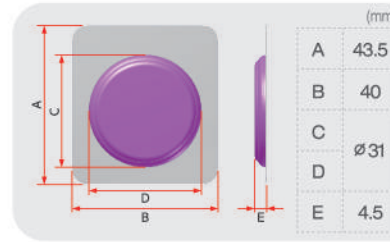


- \* Filling capacity : 1.0 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 3x1 4x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* P001(E)-12



(1X1)

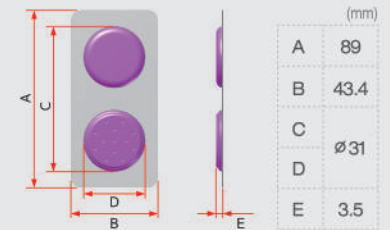


- \* Filling capacity : 1.5 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 3x1 3x2
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* P001A(E)-06

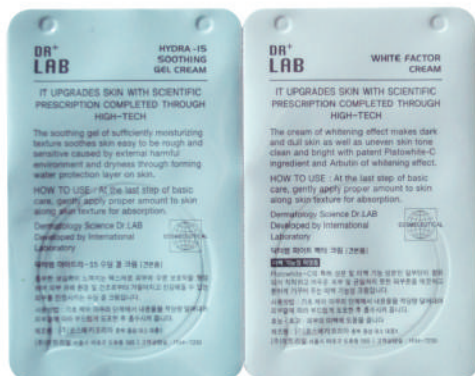


(3X1)

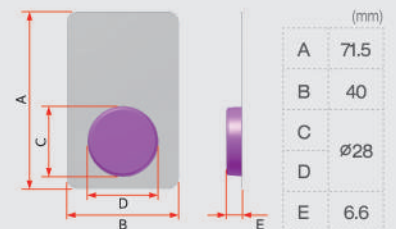


- \* Filling capacity : 1.0 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* P006-09



(2X1)



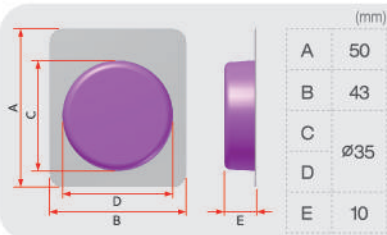
- \* Filling capacity : 3.0 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label



\* P015(L)-12



(1X1)

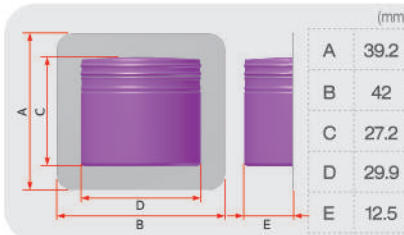


- \* Filling capacity : 5.0 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 3x1 3x2
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

\* P002(A)-08



(1X1)

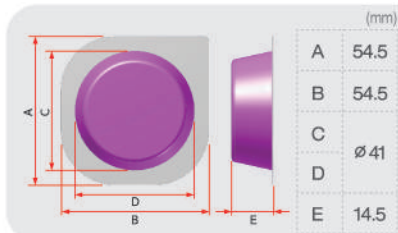


- \* Filling capacity : 5.0 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 2x2 2x3 2x4
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

\* P002-08



(1X1)

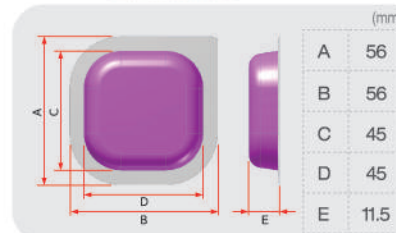


- \* Filling capacity : 10 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 2x2 2x4
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

\* P009-08



(1X1)



- \* Filling capacity : 10 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 2x2 2x4
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

\* P009A-08



(1X1)



(2X4)

(mm)	
A	56
B	56
C	45
D	45
E	14.5

- \* Filling capacity : 12 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 2x2 2x4
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

# Blisters for Cosmetics and Toiletries

Scale 70%

\* P009B-08



(mm)	
A	56
B	56
C	45
D	45
E	20.5

- \* Filling capacity : 20 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 2x2 2x4
- \* Decoration  
Lid - 7 Color printing  
Cavity - x

\* P001(H)-06



(mm)	
A	75
B	68.5
C	65
D	58.5
E	20.5

- \* Filling capacity : 30 ml
- \* Peel off opening
- \* Arrangement  
1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - x

\* P018/19-06(Coin mask)



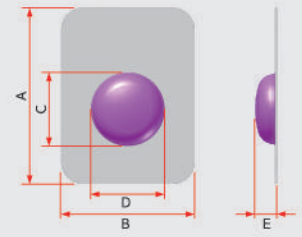
(mm)	
A	75
B	68.5
C	65
D	58.5
E	20.5

- \* Filling capacity : 10 ml
- \* Peel off opening
- \* Arrangement  
1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - x
- \* Feature  
2component / instant action

\* P011-24



(3X1)

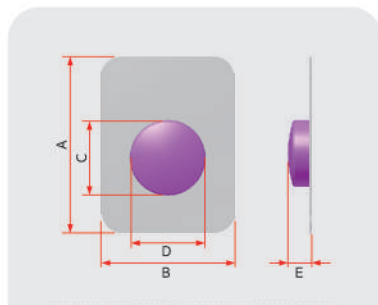


(mm)		
A	33	* Filling capacity : 0.3 ml
B	25	* Peel off opening
C	ø13.3	* Arrangement 1x1 2x1 3x1 4x1
D		* Decoration Lid - 7 Color printing Cavity - 7 Color printing
E	4.3	

\* P011A-24



(2X1)

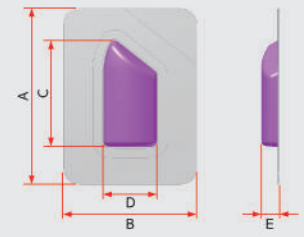


(mm)		
A	33	* Filling capacity : 0.35 ml
B	25	* Peel off opening
C	ø13.3	* Arrangement 1x1 2x1 3x1 4x1
D		* Decoration Lid - 7 Color printing Cavity - 7 Color printing
E	4.5	

\* P027-12



(2X1)

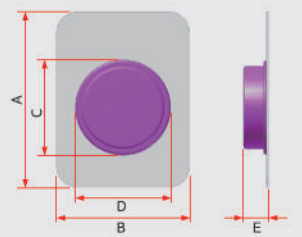


(mm)		
A	33	* Filling capacity : 0.3 ml
B	25	* Peel off opening
C	24	* Arrangement 1x1 2x1
D	14	* Decoration Lid - 7 Color printing Cavity - 7 Color printing
E	3.5	

\* P007-12



(4X1)



(mm)		
A	36	* Filling capacity : 0.45 ml
B	25	* Peel off opening
C	ø15.5	* Arrangement 1x1 2x1 3x1 4x1
D		* Decoration Lid - 7 Color printing Cavity - x
E	4.7	

# Blisters for Cosmetics and Toiletries

Scale 70%

## \* P017-24



(4X3)



(2X1)

	(mm)
A	100
B	80
C	∅10
D	
E	5

- \* Filling capacity : 0.2 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 3x1 4x1 3x2
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

## \* P017A-24(Brush)



(4X1)

## \* P006A-09(Puff)



(1X1)

	(mm)
A	100
B	80
C	∅10
D	
E	5

- \* Filling capacity : 0.2 ml
- \* Peel off opening
- \* Arrangement  
4x1 4x2 4x3
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

	(mm)
A	71.5
B	40
C	61.5 (∅28 / ∅25)
D	28
E	6.6

- \* Filling capacity : 1.5 ml
- \* Peel off opening
- \* Arrangement  
1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

## \* P006B-09(Puff)



(1X1)



	(mm)
A	71.5
B	40
C	63 (∅28 / ∅25)
D	31
E	6.6

- \* Filling capacity : 1.5 ml
- \* Peel off opening
- \* Arrangement  
1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

## \* BPW-P001(Powder)



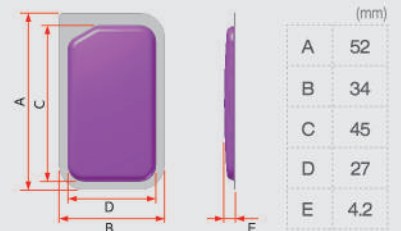
- \* Applying quantity : 0.1-0.12 g
- \* Peel off opening (label)
- \* Dimensions(mm) :  
Customer's requirements
- \* Arrangement  
1x1 2x1 2x2 2x4
- \* No. of Contents : up to 4 Colors
- \* Decoration  
Out / Inner Surface  
: Offset, Silk printing, Hot stamping  
& Film laminate available

## \* BLS-L002(Lip card)



- \* Applying quantity : 0.2 g
- \* Formed PET cover
- \* Dimensions(mm) : 57 x 42
- \* Arrangement  
1x1
- \* No. of Contents : up to 4 Colors
- \* Decoration  
Out Surface : Off-set

## \* P001(D)-09(Aroma permeable Blister - Air Freshener)



- \* Filling capacity : 2.5 ml
- \* Peel off opening
- \* Arrangement  
1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - x



\* P012-08(Syringe)



(1X1)

	(mm)
A	134
B	23
C	124
D	16
E	14.5

- \* Filling capacity : 1.0ml / max 1.5ml
- \* PUSH CAP Blister(Peel off opening)
- \* Arrangement 1x1 2x1 4x1
- \* Decoration Lid - 7 Color printing  
Cavity - x



\* P015-03(Eye Gel Patch)



(1X1)

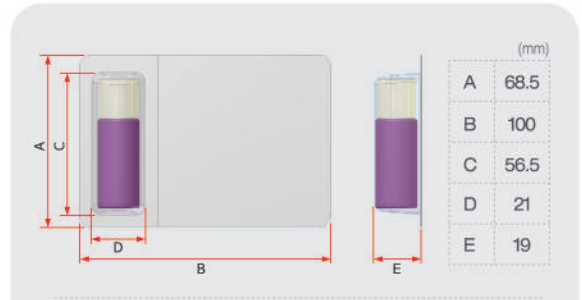
	(mm)
A	140
B	70
C	100
D	60
E	5

- \* Filling capacity : Each 2.5 ml
- \* Peel off opening
- \* Arrangement 1x1
- \* Decoration Lid - 7 Color printing  
Cavity - 7 Color printing

\* P022-04(Sample Bottle)



(1X1)

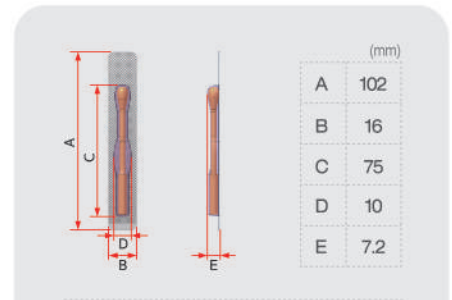


- \* Bottle for tester
- \* Peel off opening
- \* Arrangement  
1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

\* P026-16(Cotton Bud)



(4X1)

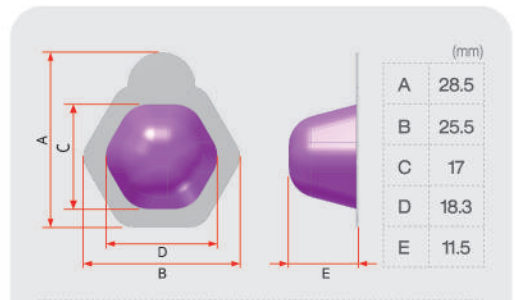


- \* Cotton Bud
- \* Peel off opening
- \* Arrangement  
1x1 2x1 4x1 8x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

\* P019(A)-16(Powder)



(2X1)



- \* Filling capacity : 0.4 ml
- \* Peel off opening
- \* Arrangement  
1x1 2x1 3x1 4x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - x



\* P016-09(Instant action Blister - Coin Mask)



(3x1)

(mm)	
A	67
B	38
C	57
D	28
E	11.5

- \* Filling capacity : 4.5 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - x

\* P016A-09(Instant action Blister - Essence Powder)



(3x1)

(mm)	
A	67
B	38
C	48
D	28
E	8.4

- \* Filling capacity : 1.0 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - x

\* P028-09(Coin Mask)



(3x1)

(mm)	
A	67
B	38
C	52.5
D	∅23.5
E	9

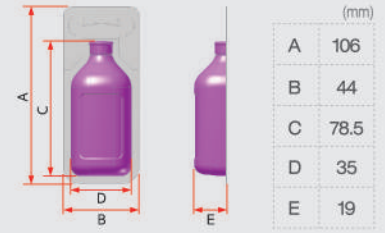
- \* Filling capacity : 3.8 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - x



\* P023-06(Re-sealable Blister)



(1X1)

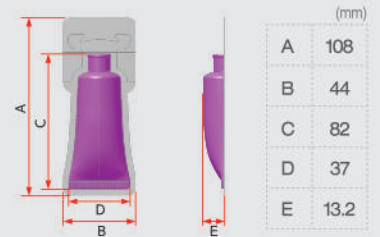


- \* Filling capacity : 25 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

\* P024-06  
(Re-sealable Blister)



(2X1)

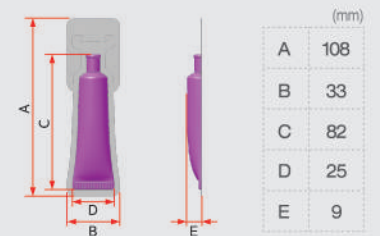


- \* Filling capacity : 12 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

\* P025-06(Re-sealable Blister)



(1X1)



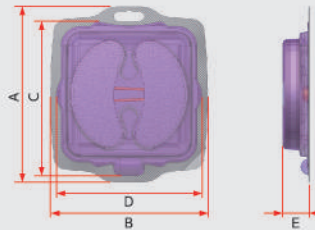
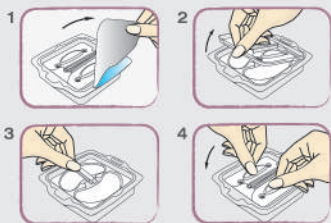
- \* Filling capacity : 5 ml
- \* Peel off opening
- \* Arrangement  
1x1 3x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - 7 Color printing

\* P029A-04  
(Re-sealable Blister - Eye Gel Patches)



(1X1)

<How to use>



	(mm)
A	116
B	104
C	101.5
D	96
E	17.6

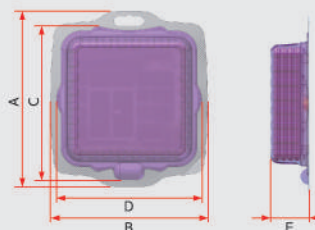
- \* Filling capacity : 16Patches(8Set)
- \* Peel off opening
- \* Arrangement 1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

\* P029B-04  
(Re-sealable Blister - Mask Sheet)



(1X1)

<How to use>



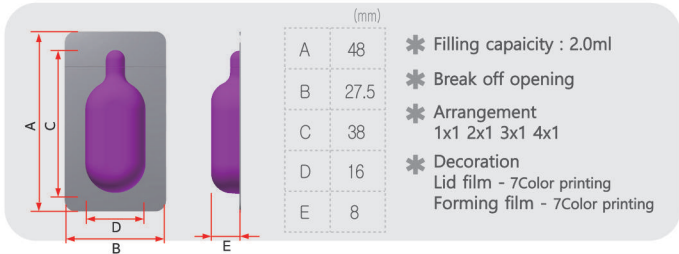
	(mm)
A	116
B	104
C	101.5
D	96
E	25

- \* Filling capacity : 5Sheets / 100 ml
- \* Peel off opening
- \* Arrangement 1x1
- \* Decoration  
Lid - 7 Color printing  
Cavity - Label

\* S005A-16



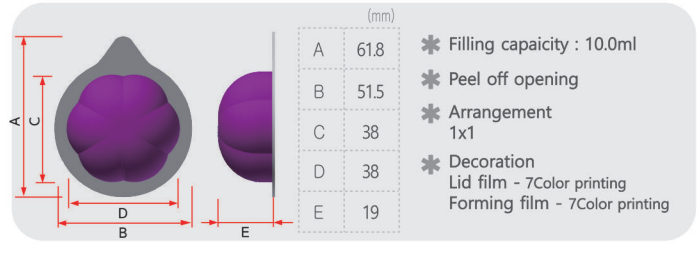
(1X1)



\* P002S-08



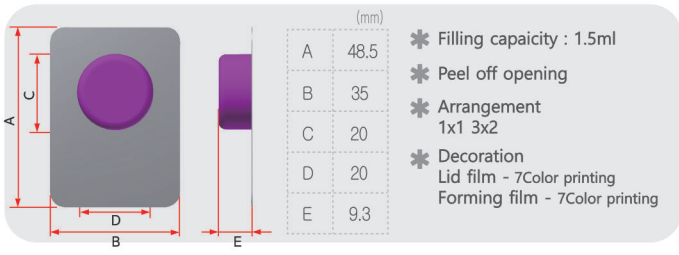
(1X1)



\* P011A-12



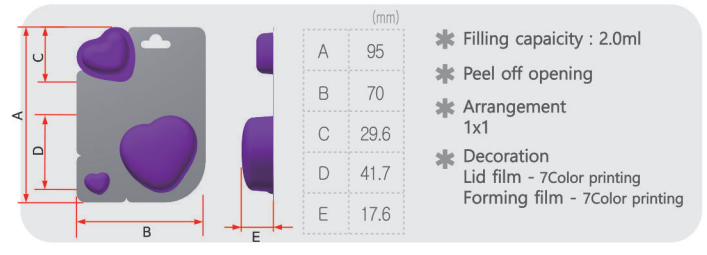
(3X2)



\* P032-06



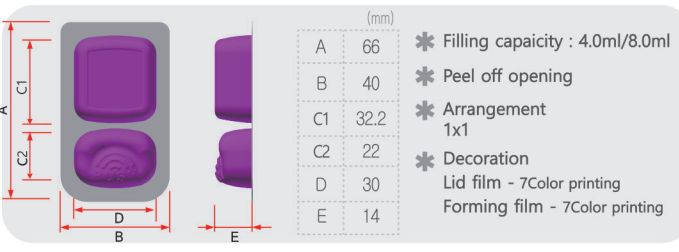
(1X1)



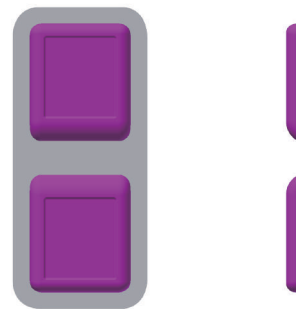
\* P033-12



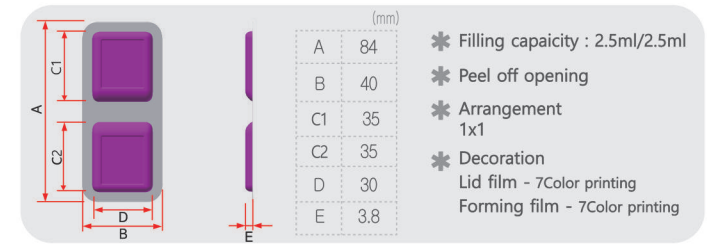
(1X1)



\* P039-06



(1X1)





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## Blisspack

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